

Page 1



Rotary Die Rack  
(Heavy Duty)

Page 2



Rotary Die Rack  
(Economy)

Page 3

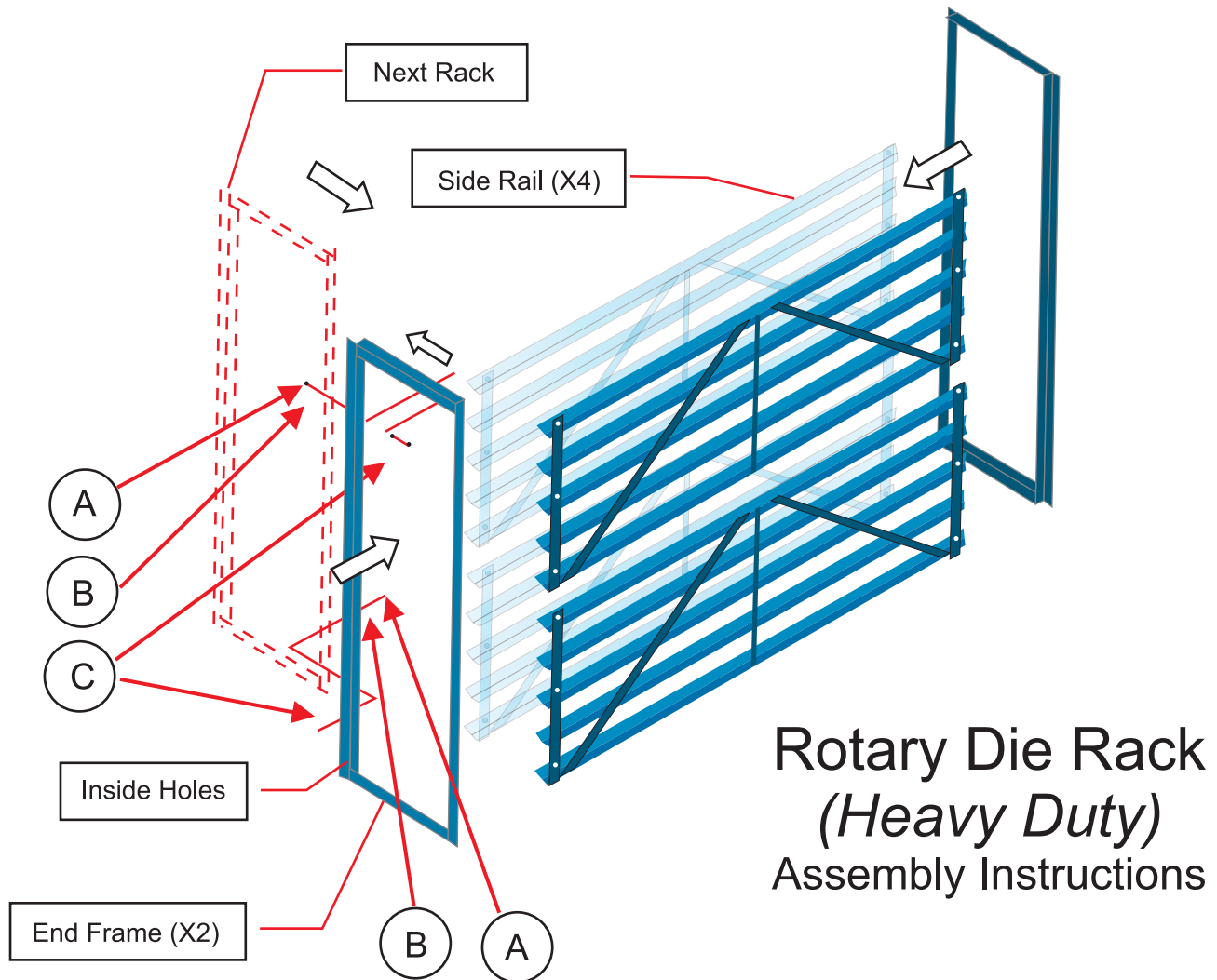
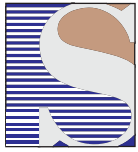


Rotary Work Station  
Transporter

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Rotary Die  
Transport Cart

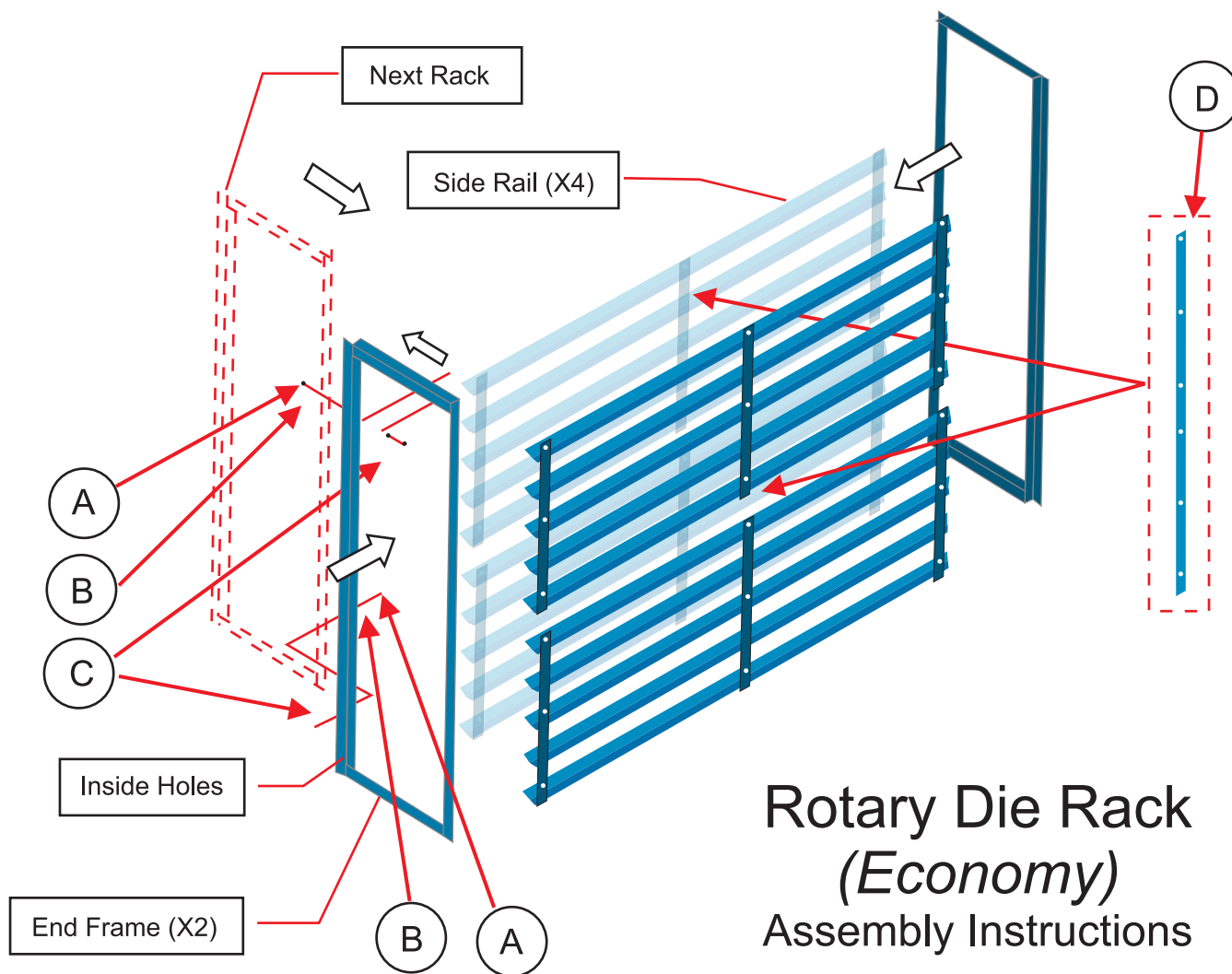
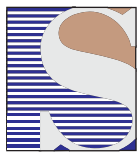


## Rotary Die Rack (Heavy Duty) Assembly Instructions

- Stand end frames so that inside holes drilled closest to one end are facing the floor.
- Once next rack (if bolting together) is fully assembled move into position as shown by end frame drawn with dashed lines. Overlap Frames to the inside on one end and to the outside on the other end.
- Half Racks are assembled using the same method.

### Hardware List:

A = 1/4-20 Hex Nut  
B = 1/4" Lock Washer  
C = 1/4-20 X 1" Hex Head Bolt



- Stand end frames so that inside holes drilled closest to one end are facing the floor.
- Once next rack (if bolting together) is fully assembled move into position as shown by end frame drawn with dashed lines. Overlap Frames to the inside on one end and to the outside on the other end.
- Attach flat support to the 2 side rails on each side as shown.
- Half Racks are assembled using the same method.

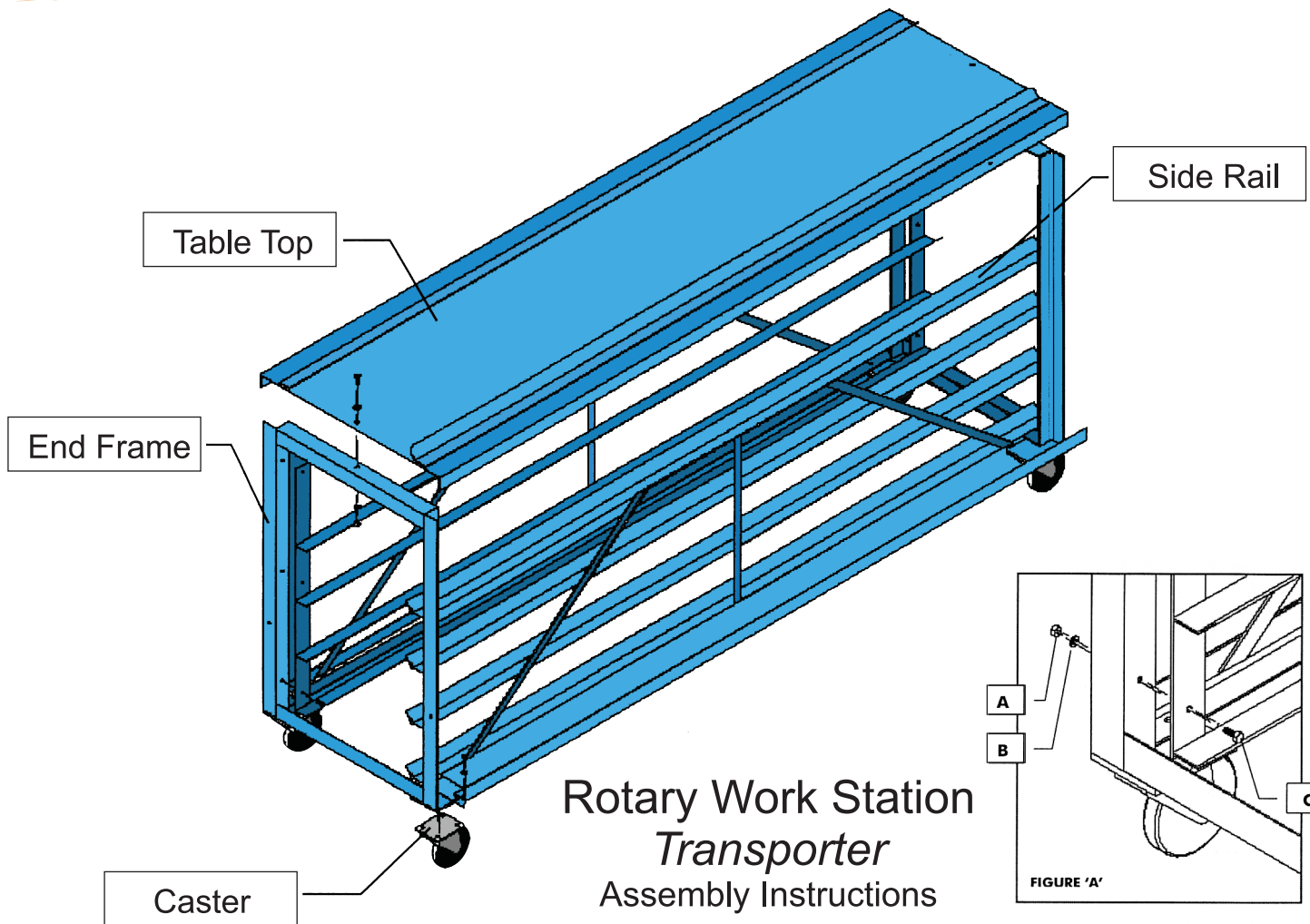
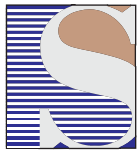
**Hardware List:**

A = 1/4-20 Hex Nut

B = 1/4" Lock Washer

C = 1/4-20 X 1" Hex Head Bolt

D = Flat Support Bar (Attach in the middle of 2 side rails on each side)

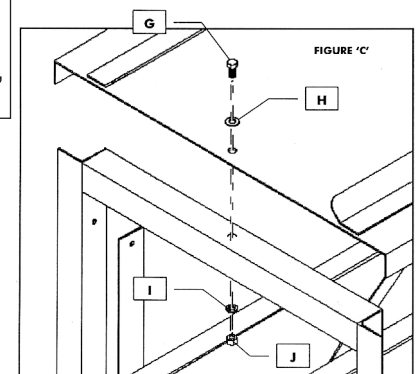
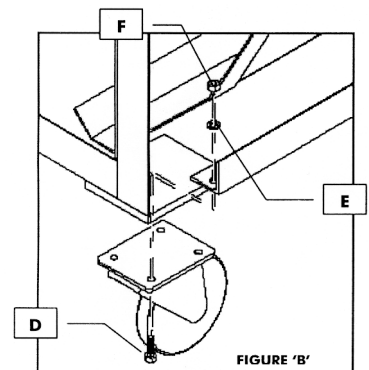
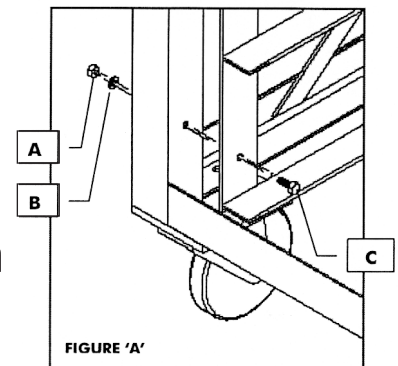


1. Assemble casters to pads on the end frames. Only bolt the casters using the 2 inside bolt hole locations.
2. Assemble the rail assemblies to the end frames as shown in Figure "A".  
Note: Do not fully tighten bolts.
3. With the casters, end frames and rail assemblies in place you can now assemble the frame brace to the frame(s) (Figure "B"). Put the remaining outside bolts into each caster.
4. Tighten all of the nut and bolt assemblies.
5. Place the Table Top over the end frames and bolt all together as shown Figure "C"

## Hardware List

A = 1/4-20 hex nut  
B = 1/4" lock washer  
C = 1/4-20 x 3/4" hex head bolt  
D = 5/16-18 x 1" hexhead bolt  
E = 5/16" lock washer

F = 5/16-18 nut  
G = 3/8-16x3/4" hex head bolt  
H = 3/8" flat washer  
I = 3/8-16 lock washer  
J = 3/8-16 nut





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## Rotary Die Transport Cart Assembly Instructions



1. Attach 1st Side Rail to the first End Frame using a supplied 1/4-20 Nut and Bolt in the top hole only.



2. Now attach the 2nd Side Rail to the first End Frame using the top hole only as before. Next position the second end frame for installation.



3. Attach the 1st Side Rail to the second End Frame using both holes. The second hole on the first End Frame may now be attached too.



4. Attach the 2nd Side Rail. Use same procedure as in Step 3.



5. Have a helper lean the unit enough that the Wheels can be installed.



6. Use the supplied 3/8 - 16 Nuts and Bolts to install the 2 Fixed Wheels on one end and the 2 Rotating Wheels on the other.



7. Install the 2 Bottom Side Frames



8. The Final Step is to install the 2 supplied handles. Each hole requires a supplied 5/16" Nut, Bolt and Lock Washer

